

GENERAL SPECIFICATION

MODULE NO. : DEM 20233 SYH-LY

CUSTOMER P/N

VERSION NO.	CHANGE DESCRIPTION	DATE
0	ORIGINAL VERSION	25.07.2006
1	UPDATE IC	16.01.2008
2	CORRECT OPERATING VOLTAGE	21.04.2010

PREPARED BY:	KD	DATE: 21.04.2010
APPROVED BY:	MH	DATE: 21.04.2010

CONTENTS

1. Functions & Features	1
2. Mechanical specifications	1
3. Block diagram	1
4. Dimensional Outline	2
5. Pin description	3
6. Maximum absolute limit	3
7. Electrical characteristics	3
8. Backlight characteristics	4
9. Electro-Optical characteristics	4
10. Timing Characteristics	5
11. Control and display command	7
12. Character ROM	8
13. Precaution for using LCD/LCM	9

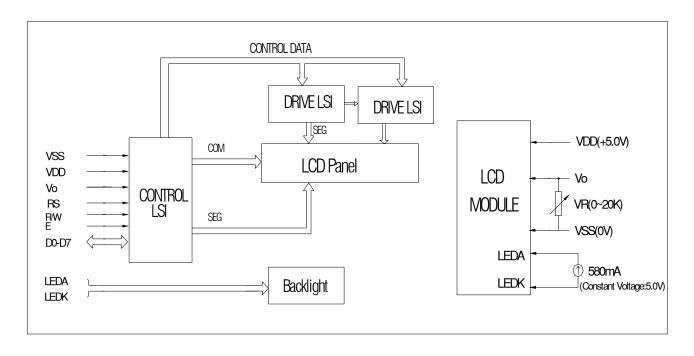
<u>1. FUNCTIONS & FEATURES</u>

Display Format LCD Mode Viewing Direction Driving scheme Power supply voltage (V_{DD}) LCD driving voltage(Vop) Operation Temperature Storage Temperature Backlight 20x2 Characters
STN / Positive / Transflective / Yellow-Green
6 o'clock
1/16 Duty , 1/5 Bias
5.0 Volt (typ.)
3.8 Volt (typ. at 25°C)
-20°C ~ 70°C
-30°C ~ 80°C
LED, Yellow-Green, Lightbox

2. MECHANICAL SPECIFICATIONS

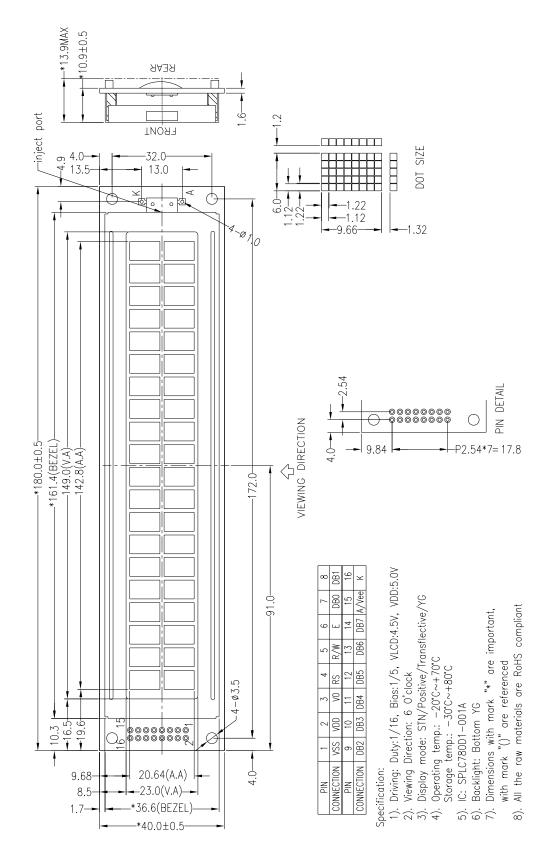
: 180.00 x 40.00 x 13.9 mm
: 149.00 x 23.00 mm
: 7.20 x 10.98 mm
: 6.00 x 9.66 mm
: 1.22 x 1.22 mm
: 1.12 x 1.12 mm

3. BLOCK DIAGRAM





<u>4. DIMENSIONAL OUTLINE</u>



5. PIN DESCRIPTION

No.	Symbol	Function
1	VSS	GND(0V)
2	VDD	Power supply for Logic(+5.0V)
3	V0	Power supply for LCD drive
4	RS	Register selection (H: Data register, L :Instruction register)
5	R/W	Read/write selection (H: Read, L: Write)
6	E	Enable signal for LCM
7-14	DB0~DB7	Data Bus lines
15	LEDA	Power supply for Backlight(Current:580mA,Reference Voltage:5.0V)
16	LEDK	Power supply for Backlight(0V)

6. MAXIMUM ABSOUTE LIMIT

Item	Symbol	MIN	MAX	Unit
Supply Voltage for Logic	VDD	-0.3	7.0	V
Supply Voltage for LCD	V0	Vdd-10.0	V _{DD} +0.3	V
Input Voltage	Vin	-0.3	V _{DD} +0.3	V
Supply Current for Backlight	Ifm(Ta = 25° C)		750	mA
Reverse Voltage for Backlight	$V_R(Ta = 25^{\circ}C)$		3	V
Operating Temperature	Тор	-20	70	°C
Storage Temperature	Tst	-30	80	°C

7. ELECTRICAL CHARACTERISTICS

Item	Symbol	Condition	Min	Тур	Max	Unit
Supply Voltage for Logic	VDD-VSS	$Ta = 25^{\circ}C$	4.75	5.0	5.25	V
Input High Voltage	VIH	$Ta = 25^{\circ}C$	2.5		Vdd	V
Input Low Voltage	VIL	$Ta = 25^{\circ}C$	-0.3		0.6	V
Output High Voltage(TTL)	Voh	$Ta = 25^{\circ}C$	2.4		Vdd	V
Output Low Voltage(TTL)	Vol	$Ta = 25^{\circ}C$			0.4	V
Supply Current	Idd	$Ta = 25^{\circ}C$			3.0	mA

NOTE: Voltage greater than above may damage the circuit.

8. BACKLIGHT CHARACTERISTICS

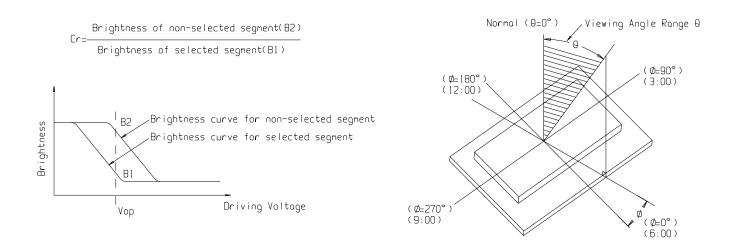
$(Ta = 25^{\circ}C)$								
Item	Symbol	Condition	Min	Тур	Max	Unit		
Forward Voltage	VF	IF=580mA	3.8	4.0	4.2	V		
Reverse Current	IR	VR=3V			10	uA		
Luminous Intensity (Without LCD)	LV	IF=580mA	165	220		Cd/m ²		
Wave length(Without LCD)	λρ	IF=580mA	569	572	575	nm		
Color	Bottom YG							

Note:

when the temperature exceed 25° C, the approved current decrease rate for Backlight change as the temperature increase is: -0.36x116mA/°C(below 25° C, the current refer to constant, which would not change with temperature).

<u>9. ELECTRO-OPTICAL CHARACTERISTICS</u> $(T_a = 25^{\circ}C)$

$(1a - 25^{\circ}C)$			-	-		
Item	Symbol	Condition	Min	Тур	Max	Unit
		$Ta = -20^{\circ}C$	3.8	4.0	4.2	
Operating Voltage	Vop	$Ta = 25^{\circ}C$	3.6	3.8	4.0	V
		$Ta = 70^{\circ}C$	3.3	3.5	3.7	
B asponsa tima	Tr	$Ta = 25^{\circ}C$			250	ms
Response time	Tf	1a - 23C			250	ms
Contrast	Cr	$Ta = 25^{\circ}C$		3		
Viewing angle range	θ	Cr>2	-20		+35	deg
viewing angle lange	Φ	Cl≥2	-30		+30	deg



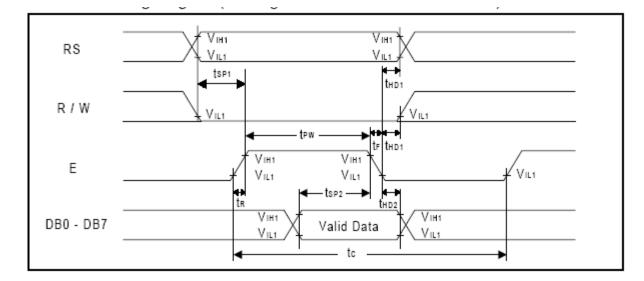
10. TIMING CHARACTERISTICS

Characteristics	Qumbal		Limit		11	Test Candition	
Characteristics	Symbol	Min	Тур	Max	Unit	Test Condition	
E Cycle Time	tc	400	-	-	ns	Pin E	
E Pulse Width	tew	150	-	-	ns	Pin E	
E Rise/Fall Time	tr, t⊧	-	-	25	ns	Pin E	
Address Setup Time	t _{SP1}	30	-	-	ns	Pins: RS, R/W,E	
Address Hold Time	t _{HD1}	10	-	-	ns	Pins: RS, R/W,E	
Data Setup Time	t _{SP2}	40	-	-	ns	Pins: DB0 ~ DB7	
Data Hold Time	t _{HD2}	10	-	-	ns	Pins: DB0 ~ DB7	

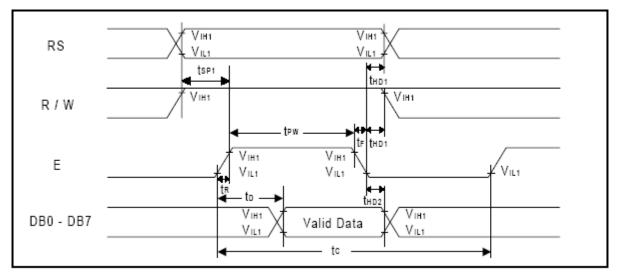
Write Mode (Writing data from MPU to SPLC780A)

■ Read Mode (Reading data from SPLC780A to MPU)

Characteristics	0. mahal		Limit		11	Test Candition	
Characteristics	Symbol	Min	Тур	Max	Unit	Test Condition	
E Cycle Time	tc	400	-	-	ns	Pin E	
E Pulse Width	tw	150	-	-	ns	Pin E	
E Rise/Fall Time	tR, tF	-	-	25	ns	Pin E	
Address Setup Time	t _{SP1}	30	-	-	ns	Pins: RS, R/W,E	
Address Hold Time	t _{HD1}	10	-	-	ns	Pins: RS, R/W,E	
Data Output Delay Time	t⊳	-	-	100	ns	Pins: DB0 ~ DB7	
Data hold time	t _{HD2}	20	-	-	ns	Pin DB0 ~ DB7	



Write Mode Timing Diagram



Read Mode Timing Diagram

11. CONTROL AND DISPLAY COMMAND

h. de di				Ins	tructi	ion C	ode			_	D	Execution time
Instruction	RS	RW	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Description	(fosc=270KHz)
Clear Display	0	0	0	0	0	0	0	0	0	1	Write "20H" to DDRAM and set DDRAM	1.52ms
											address to "00H" from AC	
Return Home	0	0	0	0	0	0	0	0	1		Set DDRAM address to "00H" from AC and	1.52ms
											return cursor to its original position if	
											shifted. The contents of DDRAM are not	
											changed.	
Entry Mode	0	0	0	0	0	0	0	1	I/D	S	Assign cursor moving direction and enable	38µs
Set											the shift of entire display	
Display ON/	0	0	0	0	0	0	1	D	C	В	Set display(D), cursor(C), and blinking of	38µs
OFF Control											cursor(B) on/off control bit.	
Cursor or	0	0	0	0	0	1	S/C	R/L	-	-	Set cursor moving and display shift control	38µs
Display Shift											bit, and the direction, without changing of	
											DDRAM data.	00000
Function Set	0	0	0	0	1	DL	N	F	-	-	Set interface data length (DL: 8-bit/4-bit),	38µs
											numbers of display line (N: 2-line/1-line)	
											and, display font type (F:5x10 dots/5x8	
											dots)	
Set CGRAM	0	0	0	1	AC5	AC4	AC3	AC2	AC1	AC0	Set CGRAM address in address counter.	38µs
Address					1.05							
Set DDRAM	0	0	1	AC6	AC5	AC4	AC3	AC2	AC1	AC0	Set DDRAM address in counter	38µs
Address	0	1	BF	100	105	101	100	100	1001	ACO	Masther during internet exception or not	
Read Busy Flag and Address		'	БГ	ACO	ACS	AC4	ACS	AC2	ACT	ACU	9 1	
Counter											can be known by reading BF. The contents of address counter can also be	
Counter											read.	
Write Data to RAM	1	0	D7	D6	D5	D4	D3	D2	D1	DO	Write data into internal RAM	38µs
	- A.							02			(DDRAM/CGRAM).	00µ0
Read Data from	1	1	D7	D6	D5	D4	D3	D2	D1	DO	Read data from internal RAM	38µs
RAM											(DDRAM/CGRAM).	

Note: "-": don't care

12.CHARACTER ROM

Upper 4 hit 4 hit	ші	шлн	LLHI.	L1.HH	LHLL	LHLH	LHHL	інни	нш	ншн	HLHL	нінн	HEILI.	HHLH	нны	нння
LLLL				Ø	٩	P		P					0			p
LLIH						۵	3				•	P				
LLH1				2	B	R	b	r				ď			P	
LLHH			Ħ	3		5	C.	\$						E		
LHLL				4	D	T	d	t.				T	ŀ	h		92
гнгя				۵	=		e	L				Ħ		1		
снят			8.	6	F	Ļ	ſ	Ų								
снин				r		W	9	IJ			7					T
HLLL				8		X	h							ļ		33
нггн				9	I	¥								L		
нгні					J			x						Ŀ	j	
нгни					K.		k	£				T				
нніі				K		¥	1						P		đ.	
ннін							Pi									
нннг							r									
ннин				7			Q									

13. PRECAUTION FOR USING LCD/LCM

LCD/LCM is assembled and adjusted with a high degree of precision. Do not attempt to make any alteration or modification. The followings should be noted.

General Precautions:

- 1. LCD panel is made of glass. Avoid excessive mechanical shock or applying strong pressure onto the surface of display area.
- 2. The polarizer used on the display surface is easily scratched and damaged. Extreme care should be taken when handling. To clean dust or dirt off the display surface, wipe gently with cotton, or other soft material soaked with isoproply alcohol, ethyl alcohol or trichlorotriflorothane, do not use water, ketone or aromatics and never scrub hard.
- 3. Do not tamper in any way with the tabs on the metal frame.
- 4. Do not make any modification on the PCB without consulting DISPLAY Elektronik GmbH.
- 5. When mounting a LCM, make sure that the PCB is not under any stress such as bending or twisting. Elastomer contacts are very delicate and missing pixels could result from slight dislocation of any of the elements.
- 6. Avoid pressing on the metal bezel, otherwise the elastomer connector could be deformed and lose contact, resulting in missing pixels and also cause rainbow on the display.
- 7. Be careful not to touch or swallow liquid crystal that might leak from a damaged cell. Any liquid crystal adheres to skin or clothes, wash it off immediately with soap and water.

Static Electricity Precautions:

- 1. CMOS-LSI is used for the module circuit; therefore operators should be grounded whenever he/she comes into contact with the module.
- 2. Do not touch any of the conductive parts such as the LSI pads; the copper leads on the PCB and the interface terminals with any parts of the human body.
- 3. Do not touch the connection terminals of the display with bare hand; it will cause disconnection or defective insulation of terminals.
- 4. The modules should be kept in anti-static bags or other containers resistant to static for storage.
- 5. Only properly grounded soldering irons should be used.
- 6. If an electric screwdriver is used, it should be grounded and shielded to prevent sparks.
- 7. The normal static prevention measures should be observed for work clothes and working benches.
- 8. Since dry air is inductive to static, a relative humidity of 50-60% is recommended.

Soldering Precautions:

- 1. Soldering should be performed only on the I/O terminals.
- 2. Use soldering irons with proper grounding and no leakage.
- 3. Soldering temperature: $280^{\circ}C \pm 10^{\circ}C$
- 4. Soldering time: 3 to 4 second.
- 5. Use eutectic solder with resin flux filling.
- 6. If flux is used, the LCD surface should be protected to avoid spattering flux.
- 7. Flux residue should be removed.

Operation Precautions:

- 1. The viewing angle can be adjusted by varying the LCD driving voltage Vo.
- 2. Since applied DC voltage causes electro-chemical reactions, which deteriorate the display, the applied pulse waveform should be a symmetric waveform such that no DC component remains. Be sure to use the specified operating voltage.
- 3. Driving voltage should be kept within specified range; excess voltage will shorten display life.
- 4. Response time increases with decrease in temperature.
- 5. Display color may be affected at temperatures above its operational range.
- 6. Keep the temperature within the specified range usage and storage. Excessive temperature and humidity could cause polarization degradation, polarizer peel-off or generate bubbles.
- 7. For long-term storage over 40°C is required, the relative humidity should be kept below 60%, and avoid direct sunlight.

Limited Warranty

DISPLAY ELEKTRONIK GMBH LCDs and modules are not consumer products, but may be incorporated by customers into consumer products or components thereof, DISPLAY ELEKTRONIK GMBH does not warrant that its LCDs and components are fit for any such particular purpose.

- The liability of DISPLAY ELEKTRONIK GMBH is limited to repair or replacement on the terms set forth below. DISPLAY ELEKTRONIK GMBH will not be responsible for any subsequent or consequential events or injury or damage to any personnel or user including third party personnel and/or user. Unless otherwise agreed in writing between DISPLAY ELEKTRONIK GMBH and the customer, DISPLAY ELEKTRONIK GMBH will only replace or repair any of its LCD which is found defective electrically or visually when inspected in accordance with DISPLAY ELEKTRONIK GMBH general LCD inspection standard . (Copies available on request)
- 2. No warranty can be granted if any of the precautions state in handling liquid crystal display above has been disregarded. Broken glass, scratches on polarizer mechanical damages as well as defects that are caused accelerated environment tests are excluded from warranty.
- 3. In returning the LCD/LCM, they must be properly packaged; there should be detailed description of the failures or defect.