

**T3511** = Product group; Product group discount T 35 1\_

## GIE-TEC Assembly and Soldering Frames

Series: BL14

Part Nr.	Part Description
BL142042	Assembly and Soldering Frames 2xEuro
BL142043	Assembly and Soldering Frames 4xEuro
BL149241	Platine Holding Rail
BL149242	Platine Holding Rail

### Application

Above the frame a 40mm thick foam lining in the lid holds the components in position during soldering. The whole device is turned 180°, the lid handle acting as a tilting support. Retaining steel springs can be attached to the rails by screws, allowing the removal and insertion of boards at will after initial location of the rails. The lid is removable to facilitate populating the board.

### Features

- Aluminium frame and aluminium lid
- Two resp. three movable rails with slots for inserting the boards
- Lid with 40mm thick foam lining

### Complete Populating and Soldering Frames

See diagram

Part Nr.	Size [mm]	Board Size, Max. [mm]
BL142042	260x240x70	230x185 (2 Eurocards)
BL142043	405x260x70	230x350 (4 Eurocards)

### Accessories

No diagram

- BL149241: Circuit board holding rail
- BL149242: Retaining spring

### Terms of Delivery

Minimum order quantity: 1 PKU = 1 piece

Manufacturer: 

<http://www.gie-tec.de>



BL142042



BL142043

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## GIE-TEC Fluxing and Drying Tank

Series: FT

Part Nr.	Part Description
FT142301	Fluxing and Drying Tank

### Application

For preparing populated boards for dip soldering or unpopulated boards for roller-tinning. The height and width of fluxing and drying tank 1 conform to tinning and soldering tank 1.

### Features

- Anodized aluminium housing (LxWxH): 550x260x140mm (length: 820mm with guidance for soldering bogie)
- Foam fluxer can be switched off, capacity 400ml
- Flux container with integral air supply, efficient flux pump capacity 250l/h. Flux can be drained
- Fine, precise control plastic tube foam head
- Capable of utilising low-solid content flux
- Heating plate for pre-heating and drying
- Power consumption 230V/2000W
- Flux bogie FT149221, used as tinned and soldering bogie for boards up to 180x180mm

### Note

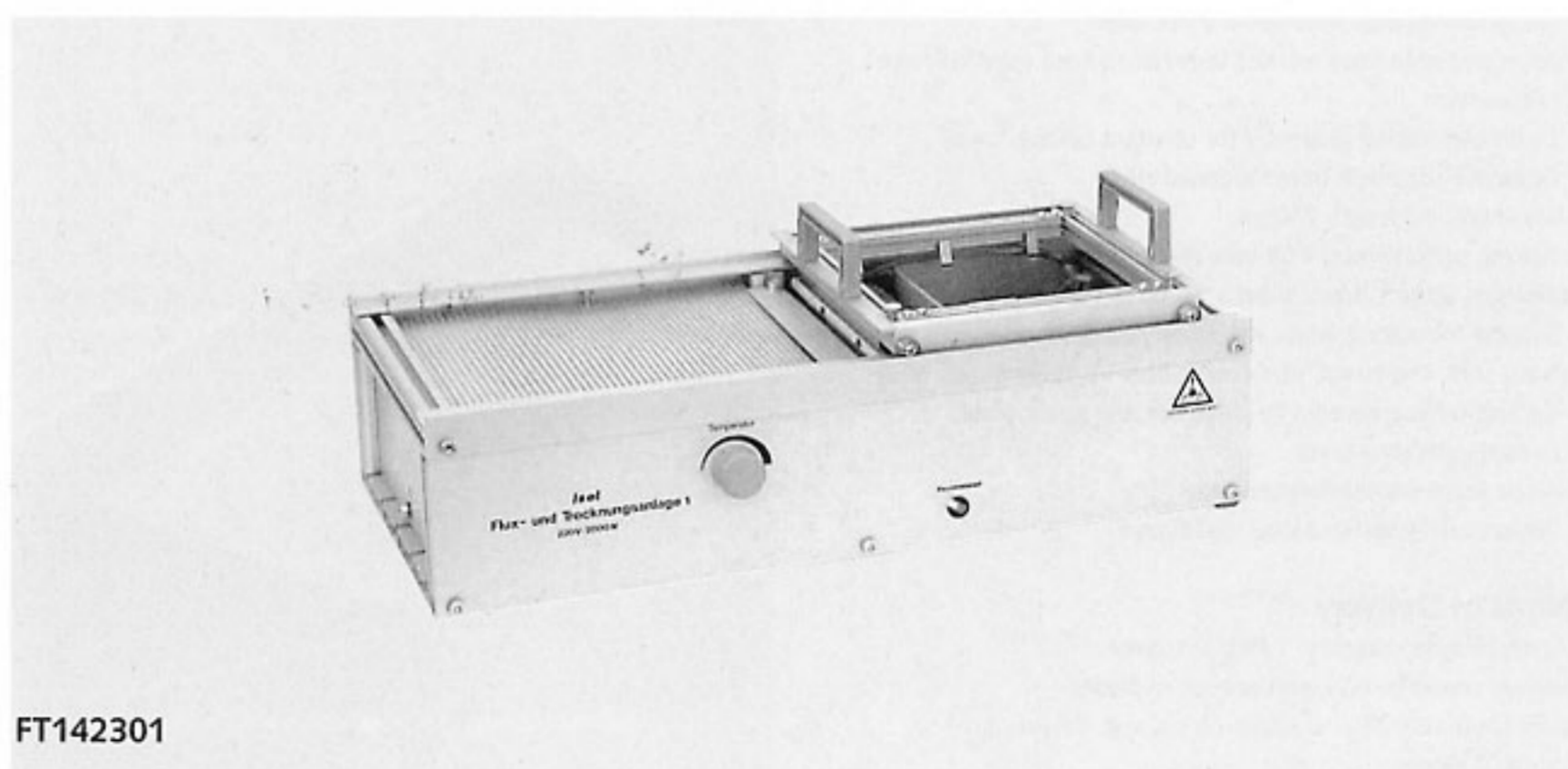
You will find low-solid content foam fluxes FL154085 and flux thinner (which adjusts to the thickness amount of the fluxer) FT155086 in product group R3511.

### Terms of Delivery

Minimum order quantity: 1 PKU = 1 piece

Manufacturer: 

<http://www.gie-tec.de>



FT142301